

# Battery Installation, Commissioning and Maintenance Guide

Yuasa NP, NPL, SWL, FXH, RE, EN, ENL, UXL and UXF Installation, Commissioning and Maintenance Guide

## **1.0 Storage**

If the batteries are **not** to be installed immediately, keep them boxed and store in a cool, clean and dry place.

If the batteries are to be stored for six months or more they will need a supplementary charge prior to installation as outlined in Section 3.

## **2.0 Unpacking and Inspection**

## DANGER Batteries are electrically live at all times. Do not short circuit the battery terminals.

Inspect the battery consignment for obvious signs of transit damage. Ensure the consignment has all items listed on the advice note or invoice, i.e. batteries, cables, shrouds etc.

Unpack each battery taking care not to drop on the terminals. Inspect each battery for physical damage such as cracks or distortion of the case and terminals.

Measure the battery open circuit terminal voltage which should be > 2.1 volts/cell (12.6 volts for a 6 cell battery). If any batteries are lower they will need a supplementary charge prior to installation.

## **3.0 Supplementary Charge**

To ensure maximum service life a supplementary charge may be required prior to installation. Apply a supplementary charge if:

- 1. The batteries have been in storage 6 months or more.
- 2. The battery open circuit voltage is under 2.1 volts per cell.





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A supplementary charge should be applied in accordance with figures shown in Tables below.

#### Supplementary Charge for NP, NPL, SWL, FXH, REC, Yucel, UXH & UXF at 20°C

Storage Period	Charge Voltage Per Cell (Volts/cell)	Charge Time (Days)
Not more than 1 year	2.275	3+
1 year	2.35	2-6
1-2 years	2.4	2 + 2 @2.275vpc

### Supplementary Charge for EN & ENL at 20°C

Storage Period	Charge Voltage Per Cell (Volts/cell)	Charge Time (Days)
Not more than 1 year	2.26	2-6
1-2 years	2.31	3-6

#### Supplementary Charge for UXL at 20°C

Storage Period	Charge Voltage Per Cell (Volts/cell)	Charge Time (Days)
Not more than 1 year	2.245	2-6
1-2 years	2.28	3-6

After the charge period, check that the battery open circuit voltage is above 2.1 volts/cell.

## 4.0 Pre-installation Check List

#### WARNING

All battery types supplied with integral handles must not be installed suspended from their handles. The handles are designed to facilitate manual handling during the installation of the batteries and not as a permanent means of suspension of the batteries.

#### DANGER

Batteries are electrically live at all times. Do not short circuit the battery terminals. **Under no circumstances should batteries be charged in a sealed container.** 

The batteries in the UPS should be installed in a dry and adequately ventilated area, with an operational temperature of between 20°C and 25°C.

#### CAUTION

Battery operational temperature over 25°C will have a severe detrimental effect on battery service life, see Table in Section 5.1





## 4.1 Installation and Connection

A wire brush should be used on all battery terminals to remove any oxidation layers. Application of a nonoxidising grease (such as Vaseline) in not necessary. However there may be some installations where there are corrosive compounds/elements nearby or in the atmosphere. In these special cases it is recommended that a non-oxidising grease is used.

When fastening connectors provided to battery terminals an insulated **spanner** must be used.

When installing batteries remove any jewellery and watches.

When connecting the batteries, free air space must be provided between each battery. The recommended distance is 10mm

Since a battery may generate ignitable gases, do not install close to any items that produce sparks.

The battery case is made from ABS resin, do not place in an atmosphere with organic solvents or adhesive material.

## 4.2 Single string battery connection

When multiple numbers of batteries are being used, make connections as follows.

#### 4.2.1 Positive termination

Connect positive terminal (+) of battery No.1 securely to the positive terminal (+) of the charger/load.

#### 4.2.1 Intercell connections

Connect the negative terminal (-) of battery No.1 securely to the positive terminal (+) of battery No. 2.

Following this procedure for each battery in sequence until the full string is connected. Note, the inter cell connectors may vary in length to accommodate the battery rack or cubicle configurations.

### 4.2.3 Negative terminal

Connect the negative terminal (-) of the final battery securely to the negative terminal (-) of the charger or load.

## 4.3 Multiple string battery connection

The connection procedure in Section 4.1 and 4.2 should be followed for each of the multiple strings in this type of battery system.

Connect the positive termination cables together through a battery breaker or isolator switch.





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# 4.4 Fastening terminal bolts

The following table shows the recommended torque settings for terminal nuts and bolts.

Battery	Bolt diameter	Fastening Torque (Nm)
NP17-12	M5	2.45Nm
NP/NPL24-12		
NP/NPL38-12		
SWL750, SWL1100		
NP/NPL65-12, NPL130-6	M6	4.76Nm
SWL1800, SWL1850		
FXH90-12FR, FXH140-12FR,	M8	9.0-11.9Nm
FXH185-12FR, FXH190-12FR,		
FXH200-12FR		
FXH45-12FR, FXH10012FR,	M6	3.9-5.4Nm
FXH155-12FR		
SWL2500-12	M6	4.84 Nm
EN/ENL RANGE	M8	6.1Nm
NPL78-12		
SWL2250, SWL3300		
NPL100-12, NPL200-6	M10	16.5Nm
UXF100-12, UXF150-12	M8	9.4 -14Nm

# 4.5 Typical Bolt Assembly







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## **5.0 Charging and Commissioning**

After connecting the battery system a float charge voltage needs to be applied. This voltage may be calculated from the figures in the table below (figures at 20°C).

#### Float Charge Voltage at 20°C

Battery Type	Charge Voltage Per Cell (Volts/Cell)
NP/NPL, SWL, FXH	2.275
EN	2.26
UXL	2.245
UXH	2.29
UXF	2.275

This value will be high enough to compensate for the batteries self-discharge and keep the battery in a fully charged condition. It should be noted that after applying the float charge voltage, full battery capacity may not be available for 72 hours. This is allowing for a charging and equalisation period.

# **5.1 Effect of temperature on float charge Voltage and battery life**

The float charge voltage stated in Section 5.0 relates to an operational temperature of 20°C. For other operational temperatures see the table below.

#### CAUTION

High operational temperature will have a severely detrimental effect on the battery life. This is also shown in the table below.

### Effect of temperature on float charge Voltage and battery life

Operational Temperature (°C)	Temperature Compensated Charge Voltage Per Cell				
	RE/NP/ SWL/UXF	UXL	EN	UXH	
0	2.335	2.305	2.32	2.35	
5	2.32	2.29	2.305	2.335	
10	2.305	2.275	2.29	2.32	
15	2.29	2.26	2.275	2.305	
20	2.275	2.245	2.26	2.29	
25	2.26	2.23	2.245	2.275	
30	2.245	2.215	2.23	2.26	
35	2.23	2.2	2.215	2.245	
40	2.215	2.185	2.2	2.23	
45	2.2	2.17	2.185	2.215	





Operational Temperature	Expected Battery Life (years)				
°C	NP	NPL/RE/SWL	EN/UXL/UXF	ENL	
0	5	7-10	12	15	
5	5	7-10	12	15	
10	5	7-10	12	15	
15	5	7-10	12	15	
20	5	7-10	12	15	
25	5	6-9	10	10	
30	3	5-7	8	8	
35	2	4-6	6	6	
40	1	2-3	4	4	
45	<1	1-2	2	2	

## 5.3 Setting a cut off voltage

Towards the end of a battery discharge the voltage will begin to fall below its nominal value. To prevent deep discharging the battery system, a cut off voltage needs to be set.

This will depend on the discharge rate. Typically, the higher the discharge rate the lower the cut off voltage can be used. A good average cut off is 1.7 volts/cell.

### CAUTION

The minimum cut off voltage for a battery system is 1.6 volts/cell to limit permanent damage and reduction of service life.

## **6.1 Inspection and Maintenance**

To prevent battery problems the inspection and maintenance procedures outlined need to be implemented. With each six month inspection, please complete the voltage log sheet provided. This will act at a historical record of the battery system and will help foresee any problem areas before they fully develop.

## 7.0 Customer Services

Please contact our Technical Department if you have any queries concerning your battery system on 0870 850 0314, visit www.yuasaeurope.com or email enquiries@yuasaeurope.com





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# **Stationary Battery Log Sheet**

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Note: Duplicate this page, adding the appropriate string and Cell/Monobloc numbers as and when required.

C/M	V	Z	C/M	V	Ζ	C/M	V	Z	C/M	V	Ζ	C/M	V	Z
1			30			59			88			117		
2			31			60			89			118		
3			32			61			90			119		
4			33			62			91			120		
5			34			63			92			121		
6			35			64			93			122		
7			36			65			94			123		
8			37			66			95			124		
9			38			67			96			125		
10			39			68			97			126		
11			40			69			98			127		
12			41			70			99			128		
13			42			71			100			129		
14			43			72			101			130		
15			44			73			102			131		
16			45			74			103			132		
17			46			75			104			133		
17			47			76			105			134		
19			48			77			106			135		
20			49			78			107			136		
21			50			79			108			137		
22			51			80			109			138		
23			52			81			110			139		
24			53			82			111			140		
25			54			83			112			141		
26			55			84			113			142		
27			56			85			114			143		
28			57			86			115			144		

Key: C/M = Cell or Monobloc

\* Delete as required





# **Stationary Battery Log Sheet**

Customer Reference:	
Inspected / Tested by:	Date:
Battery Type:	Configuration:
Original Installation Date:	Next Service Date:

Commissioning / Routine Service Date: *	System Load:		
Float Test: YES/NO *	Float Currant:	Total Float Voltage:	

Load Details:		
Load Test: YES/NO *	Load Duration :	Interval:

## **Observations: -**





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Notes: 1. This document should be kept for record purpose 2. \* Delete as required





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